

# BEAST CAR PRODUCTIONS®

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Thank you for your interest in our Audi C4 S4/S6 Turbo-back exhaust systems. We strive to create the finest fitting, highest quality, custom-tailored exhaust systems to fulfill your performance requirements and aural desires. All of our systems are handbuilt to order. There are two different systems available, each with their own series of options.

## Performance Features

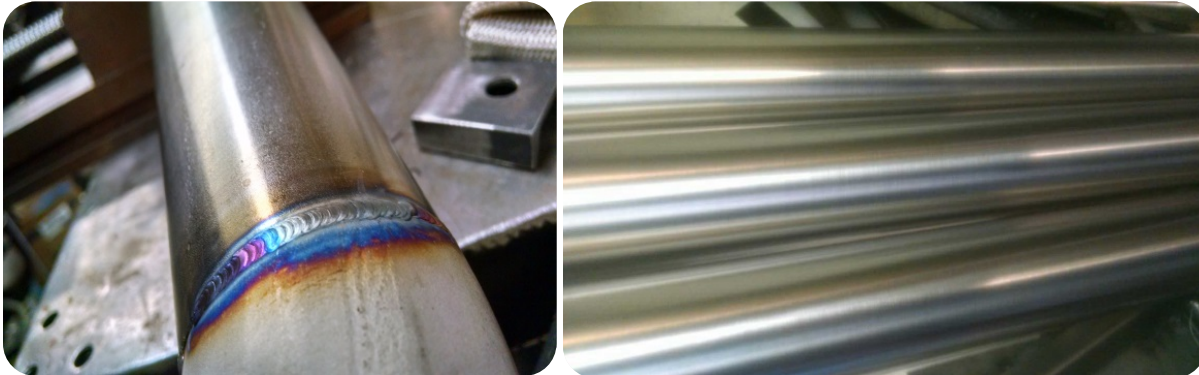
- Improved throttle response throughout the rev range
- Improved turbo spool / boost onset
- More aggressive tone over factory exhaust
- Significantly lighter weight vs factory exhaust
- 600+whp capable, dyno tested!!!

## Construction Features

- 100% 304 stainless, no cheap 409 here
- Fully mandrel bent
- Motorsport quality fabrication components
- Fully TIG welded and backpurged



- Direct bolt in fitment
- Brushed Finish, tedious but well worth it for the effort



- Fully V-band flanged, CNC machined, self-centering, male/female units, stainless clamps



### Fitment Notes

- Our systems are designed to have excellent ground clearance, MORE than factory
- Add'l options available for ultra-low clearance cars, please inquire
- Fits in conjunction with the factory stamped tunnel brace





- Downpipe fits up very close to the bottom of the passenger front CV joint heatshield



- Utilizes Factory hanger positions



- Excellent rear subframe clearance



- Additional turbo/manifold/wastegate flange options available
- Please inspect your exhaust hangers and replace if necessary. Good hangers are essential for proper fit.

## Build options and pricing

We offer two different systems with our 3" downpipe. System Pricing below includes our downpipe, making it a complete turbo-back setup. Downpipes include 2X O2 sensor bungs. Upper position for OEM engine management, and a lower position for a wideband sensor. We use primarily Magnaflow mufflers and Vibrant Performance resonators. Others available by request. Downpipes now have the v-band flange located just before the flex joint.

### Single 3"

Our base 3" system includes a single resonator and single muffler. Exhaust is fully v-banded for ease of install, as well as ease of removal for maintenance. It is a three-piece system; downpipe>tunnel section>rear resonator and muffler section. A single, dual-wall, slash cut tip with brushed finish is included. Other single and dual tip options are available, see below. This system really opens up the classic I5 20vT sound. With a single muffler, I would say it is a bit on the "louder" side, not "boy-racer loud". That being said, I would say 2 out of 3 people prefer the sound with a second muffler added. The majority of the decision seems to come down to the type of driving. People that are commuting with the car, seem to prefer the dual muffler option. People that drive the car a bit less often, more spirited driving, track days, weekends etc tend to like the single muffler option as it is a more definitive/distinctive sound. The dual muffler system is also more progressive in its volume vs rpm. Quieter at idle and up through 3500-4000, then really starts to open up. The single muffler system is a little louder in the cabin and at idle, but giving off that distinct I5 sound earlier in the rpm range. Really, it all comes down to preferred sound, there is no performance reduction in adding a second muffler. All while being a more cost effective solution to a true dual system. Current 3" single exhaust dyno record sits at ~630awhp.  
Base Price \$1350  
Plus Options (see below)

### True-Dual 2.5"

Dual systems include a pair of resonators and a single muffler with a pair of dual wall slash cut, brushed tips. It is a three-piece system; downpipe>tunnel resonator section(opt. 2<sup>nd</sup> muffler) >rear muffler /tip section. True-dual systems are only available with dual tips. The dual system is a more refined sound while offering maximum performance. A single muffler, true dual system is by far my favorite of the combinations. The two muffler dual system is the favorite of people driving lots of long trips as it is the quietest option. The single muffler dual is the perfect balance between the uncorked sound of a single muffler 3" and two muffler dual system.  
Base Price \$1750  
Plus Options (see below)





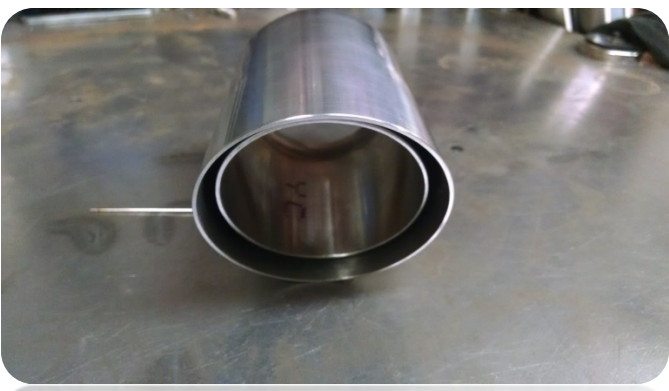
Tip Options

- Single- dual wall, slash cut, brushed finish, flush end



- Single- dual wall, slash cut, brushed finish, recessed end





- Dual- dual wall, slash cut, brushed finsh, flush end





- Dual- dual wall, slash cut, brushed finish, recessed end



- Single- rolled, mild angle exit, brushed finish, refurbished OEM  
(same as the paired pictures below)

- Dual- rolled, mild angle exit, brushed finish, refurbished OEM



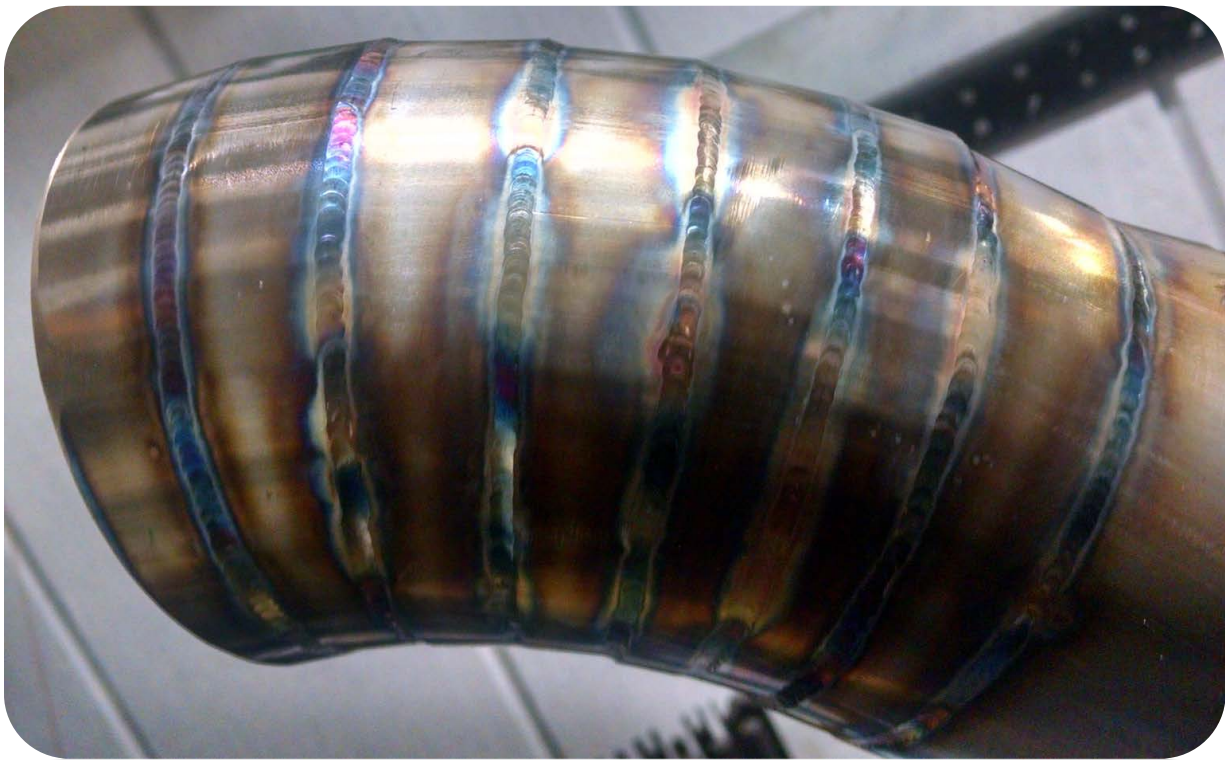
- Single- rolled, sharp angle exit, brushed finish, refurbished OEM (same as the paired pictures below)
- Dual- rolled, sharp angle exit, brushed finish, refurbished OEM

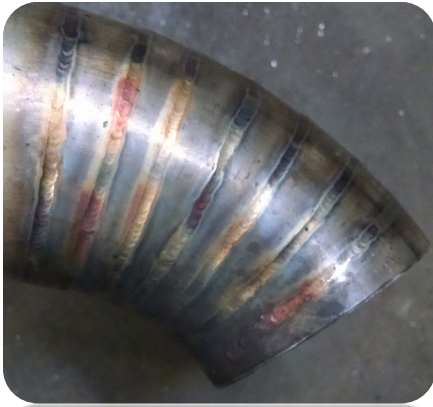






- Filet tip, single shown, matching duals available as well





### System Options

- Second muffler for single 3" or dual 2.5" +95\$
- Catalytic converter, single 3" cat used for either system, Kooks Headers High Flow +150\$
- Add a dual tip to a 3" system, +40\$ for dual wall, slash cut, +60\$ for dual rolled, brushed tips
- Add rolled tips to a true dual system +40\$
- Add filet tip +20\$ single tip, +40\$ for duals, on either system
- Downpipe has flange for the OEM wastegate flex joint. A new stainless flex bellow can be added to the downpipe. This would eliminate the extra flange on the oem wg flex bellow and bolt directly to the wastegate. +60\$
- We also make adapter flanges to mount a Tial MVR wastegate to a factory AAN/ABY/ADU/3B exhaust manifold and the factory wg/dp flange position. These are normally \$250 for the v-band>oem flange adapter and new flanged flex bellow. With a new downpipe built with a Tial adapter in mind, we can eliminate a pair of flanges and simplify things.  
We can make the downpipe to fit the Tial and include the v-band>oem wg flange adapter and new flex joint for +180\$
- Wastegate dump/screamer pipes also available per request
- Additional v-band can be added to make it a four piece system for ease of international shipping, +50\$ for single 3", +75\$ for dual
- 3.5" downpipes available for cars with upgraded turbochargers, please inquire for specifics

### Notes

- The dual rolled tips are refurbished Audi OEM tips. There are several variations available on a limited basis. They go through a rigorous refurbish process but may still contain very minor imperfections
- As the systems are made to each specific order, we require a 40% deposit to cover materials.
- Deposits are non-refundable, although if you are having trouble paying the remainder upon notification of completion, we will hold your order for up to 6 months before the order and deposit is forfeited.
- Lead time is typically 2-4 weeks, exact lead times confirmed at time of order.

**To order, please use the email link at the top. Let us know which system and desired options and I will send you a formal quote/confirmation agreement.**

**Thanks  
Tim @ Beast Car Productions**

\*Pricing valid through 9/31/16